

An ISO 9001-2015 & OHSAS 45001:2018 Certified Company, Empanelled with OCCL, ORSAC and SPCB of Govt. of Odisha Accredited by NABET, QCI for EIA Studies as 'A' Category Consultant Organization. Empanelled with PCCF(Wildlife) &CWLW,Odisha Enlisted in Construction Industry Development Council (CIDC) established by the Planning Commission (Govt. of India).

Report No. - CEMC/ASL/020424/A

Issued Date-02.04.2024

AMBIENT AIR QUALITY MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description: Ambient AirDate of Monitoring: 20.03.2024Date of Receiving: 22.03.2024Date of Analysis: 22.03.2024

Sample Collected by : Mr. Rabindranath Das.

ANALYSIS RESULT

Sl.	LOCATION	MONITORING REPORT						
No.	LOCATION	$\frac{PM_{10}}{(\mu g/m^3)}$	PM _{2.5} (μg/m ³)	SO_2 (µg/m ³)	NO_x $(\mu g/m^3)$	CO (mg/m³)	NH_3 ($\mu g/m^3$)	
1	At the boundary near the water harvesting pond (East Direction)	68.4	36.2	16.4	19.8	0.24	<20	
2	At the Boundary near ESP (South Direction)	62.2	35.4	13.2	18.4	0.20	<20	
3	At the Boundary near Coal Fines Stock yard (North Direction)	61.4	33.6	11.4	15.6	0.28	<20	
4	Near Ball mill,Iron ore fines stock yard	71.6	39.2	16.0	19.8	0.34	<20	
NAAQ Standard-2009		100	60	80	80	4.0	400	
Methods of Analysis		IS: 5182 (Part-23)	IS: 5182 (Part- 24,2019)	IS: 5182 (Part-2)	IS: 5182 (Part-6)	IS: 5182 (Part-10)	IS: 5182 (Part- 25,2019)	

Notes:

➤ The results relate only to the sample tested.

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Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description : Ambient Air
Date of Monitoring : 20.03.2024
Date of Receiving : 22.03.2024
Date of Analysis : 22.03.2024

Sample Collected by : Mr. Rabindranath Das.

Sl.		MONITORING REPORT							
No.	LOCATION	О3	Pb	Ni	As	Benzene	BaP		
110.		$(\mu g/m3)$	$(\mu g/m3)$	(ng/m3)	(ng/m3)	$(\mu g/m3)$	(ng/m3)		
1	At the boundary near the								
	water harvesting pond	<10	< 0.06	< 0.6	< 0.44	<1	<1		
	(East Direction)								
2	At the Boundary near	<10	< 0.06	<0.6	<0.44	<1	<1		
	ESP (South Direction)	\10	\0.00	\0.0	\0. 44		\1		
3	At the Boundary near								
	Coal Fines Stock yard	<10	< 0.06	< 0.6	< 0.44	<1	<1		
	(North Direction)								
4	Near Ball mill, Iron ore	<10	< 0.06	<0.6	< 0.44	<1	<1		
	fines stock yard	<10	\0.00	\0.0	~0.44		\ 1		
NAA	Q Standard-2009	100	1.0	20	6	5	1		
Methods of Analysis		IS: 5182 (Part-9)	IS: 5182 (Part- 22)	IS: 5182 (Part- 26)	As per CPCB method followed by AAS	IS: 5182 (Part-11)	IS: 5182 (Part- 12)		

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Report No. - CEMC/ASL/020424/F

Issued Date-02.04.2024

FUGITIVE EMISSION MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description : Fugitive Emission

Date of Monitoring: 20.03.2024Date of Receiving: 22.03.2024Date of Analysis: 22.03.2024

Sample Collected by : Mr. Rabindranath Das.

ANALYSIS RESULT

Sl.		RESU	JLT
No.	LOCATION	RSPM (μg/m³)	SPM (μg/m³)
1	Proportioning System (Ash & Coke Fines Bunker)	472	1048
2	Raw Material Transfer point of Mixture (Mixture Building)	444	1093
3	Ball Mill (Cool Grinding)	380	1158
4	Ball Mill (Flux & Coke Grinding)	484	1092
5	Finished Product Transfer points and plant de-dusting system	390	990
6	Travelling Grate & Rotary Kiln	388	983
	lard as per Environment (Protection Act)3 rd Amendment -2012 by MoEF & CC. at 10 m distance from the source		2000*

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Report No. - CEMC/ASL/020424/N

Issued Date-02.04.2024

AMBIENT NOISE MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description : Noise Monitoring

Date of Monitoring : 20.03.2024

Sample Collected by : Mr. Rabindranath Das.

ANALYSIS RESULT

Sl. No.	Location	Noise Level In Day Time dB(A)	Noise Level In Night Time dB(A)
01	Ball Mill (Cool Grinding)	83.1	79.4
02	Raw Material Transfer point of Mixture (Mixture Building)	79.5	72.3

NATIONAL STANDARD NOISE LEVEL

Area	Category of Area/Zone	Permissible Limit in dB (A)		
Code		Day Time	Night Time	
A	Industrial Area	75	70	
В	Commercial Area	65	55	
С	Residential Area	55	45	
D	Silence Zone	50	40	

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Report No. - CEMC/ASL/020424/St

Issued Date-02.04.2024

STACK EMISSION MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description : Stack Monitoring

Date of Monitoring : 20.03.2024

Sample Collected by : Mr. Rabindranath Das.

Stack Height : 30m

ANALYSIS RESULT

Sl.	Location of Sampling	Flue Gas	Concentration of Particulate Matter (PM) in mg/Nm ³
No.	1 8	Temp. in K	Result
01	ESP	389	44
Permissible Limit as per CTO			50

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Report No. - CEMC/ASL/020424/DW

Issued Date-02.04.2024

DRINKING WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description : Ground Water
Date of Monitoring : 20.03.2024
Date of Receiving : 22.03.2024
Date of Analysis : 22.03.2024

Sample Collected by : Mr. Rabindranath Das.
Sample Location : Canteen(RO Water)

ANALYSIS RESULT

Sl. No	Parameter	Unit	Desired Limit of drinking water (BIS:10500:2012)	Permissible Limit of drinking water (BIS:10500:2012)	Result				
1	Colour	Hazen	5	15	<5				
2	Odour	-	Agreeable	Agreeable	AL				
3	Taste	-	Agreeable	-	AL				
4	Turbidity	NTU	1	5	<1				
5	pH Value @ 25°C	-	6.5-8.5	No Relaxation	6.6				
6	Total Dissolved Solid	mg/l	500	2000	62.4				
7	Alkalinity as CaCO ₃	mg/l	200	600	44				
8	Total Hardness as CaCO ₃	mg/l	200	600	40				
9	Iron as Fe	mg/l	0.3	No Relaxation	0.2				
10	Nitrate as NO ₃ ⁻ -N	mg/l	45	No Relaxation	0.62				
11	Sulphate as SO ₄	mg/l	200	400	6.4				
12	Fluoride as F	mg/l	1.0	1.5	< 0.05				
13	Calcium as Ca	mg/l	75	200	12.4				
14	Chloride as Cl ⁻	mg/l	250	1000	11.9				

N.B: AL – Agreeable

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Report No. - CEMC/ASL/020424/SW

Issued Date-02.04.2024

SURFACE WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description:Surface WaterDate of Monitoring:20.03.2024Date of Receiving:22.03.2024Date of Analysis:22.03.2024

Sample Collected by : Mr. Rabindranath Das.

Sample Location : Reservoir

ANALYSIS RESULT

Sl. No	Parameter	Unit	GSR 422E Standards	Result
1	Colour	Hazen		5
2	Odour	-		U/O
3	pH Value @ 25°C	-	5.5-9.0	6.4
4	Total Dissolved Solid	mg/l	2100	160
5	Iron as Fe	mg/l	3.0	0.4
6	Sulphate as SO ₄	mg/l	1000	15.4
7	Nitrate as NO ₃ ⁻ -N	mg/l	50	17.2
8	Boron as B	mg/l	2.0	0.1
9	BOD for 3 days @ 27°C	mg/l	30	13.4
10	COD	mg/l	250	46

N.B: U/O- Un-objectionable

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Report No. - CEMC/ASL/020424/WW

Issued Date-02.04.2024

WASTE WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description: Waste WaterDate of Monitoring: 20.03.2024Date of Receiving: 22.03.2024Date of Analysis: 22.03.2024

Sample Collected by : Mr. Rabindranath Das.

Sample Location : STP Outlet

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard	Testing Method	Result
1.	pH Value @ 25°C		6.5-9.0	APHA 4500 H ⁺ B	6.84
2.	Total Suspended Solids	mg/l	<20	APHA 2540 D	32.4
3.	B.O.D for 3 days @ 27°C	mg/l	<10	APHA 5210 B	9.6
4.	COD	mg/l	< 50	APHA 5220 C	36
5.	Oil & Grease	mg/l		APHA 5520 B	3.2

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Report No. - CEMC/ASL/020424/BW

Issued Date-02.04.2024

WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description : Bore Well Water

Date of Monitoring : 20.03.2024
Date of Receiving : 22.03.2024
Date of Analysis : 22.03.2024

Sample Collected by : Mr. Rabindranath Das.

Sample Location : Bore Well

GROUND WATER TEST REPORT

Slr.				IS10500:2012			
No.	Parameters	Unit	BW1	BW2	BW3	Acceptable Limit	Permissible Limit
1	Colour	Hazen	<05	<05	<05	5	15
2	Odour		AL	AL	AL	AL	AL
3	Taste		AL	AL	AL	AL	AL
4	Turbidity	NTU	<1.0	<1.0	<1.0	1	5
5	pH Value @ 25°C	mg/l	7.23	7.3	7.2	6.5-8.5	No Relaxation
6	Total Hardness (as CaCO ₃)	mg/l	166	158	168	200	600
7	Iron (as Fe)	mg/l	0.26	0.24	0.28	0.3	No Relaxation
8	Chloride (as Cl)	mg/l	36.9	39.9	33.9	250	1000
9	Residual, free Chlorine	mg/l	ND	ND	ND	0.2	1.0
10	Total Dissolved Solids	mg/l	268	256	275	500	2000
11	Calcium (as Ca)	mg/l	46.6	44.33	47.13	75	200
12	Magnesium (as Mg)	mg/l	12.1	11.52	12.24	30	100
13	Copper (as Cu)	mg/l	< 0.03	< 0.03	< 0.03	0.05	1.5
14	Manganese (as Mn)	mg/l	< 0.05	< 0.05	<0.05	0.1	0.3
15	Sulphate (as SO ₄)	mg/l	15.4	14.6	14.2	200	400
16	Nitrate (as NO ₃)	mg/l	5.6	5.2	6.2	45	No Relaxation
17	Fluoride (as F)	mg/l	< 0.05	0.12	0.12	1.0	1.5
18	Phenolic Compounds (as C ₆ H ₅ OH)	mg/l	<0.001	<0.001	<0.001	0.001	0.002
19	Mercury (as Hg)	mg/l	< 0.001	< 0.001	< 0.001	0.001	No Relaxation
20	Cadmium (as Cd)	mg/l	<0.003	<0.003	<0.003	0.003	No Relaxation
21	Selenium (as Se)	mg/l	< 0.001	< 0.001	< 0.001	0.01	No Relaxation
22	Arsenic (as As)	mg/l	< 0.001	< 0.001	< 0.001	0.01	0.05

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23	Cyanide (as CN)	mg/l	ND	ND	ND	0.05	No Relaxation
24	Lead (as Pb)	mg/l	< 0.01	< 0.01	< 0.01	0.01	No Relaxation
25	Zinc (as Zn)	mg/l	< 0.05	< 0.05	< 0.05	5	15
26	Chromium (as Cr)	mg/l	< 0.05	< 0.05	< 0.05	0.05	No Relaxation
27	Mineral Oil	mg/l	< 0.05	< 0.05	< 0.05	0.5	No Relaxation
28	Total Alkalinity (as CaCO ₃)	mg/l	136	144	130	200	600
29	Aluminium (as Al)	mg/l	< 0.01	< 0.01	< 0.01	0.03	0.2
30	Boron (as B)	mg/l	< 0.2	< 0.2	< 0.2	0.5	1.0
31	Total Coliform	MPN/100ml	Absent	Absent	Absent	Absent in 10	00 mL Sample
32	Faecal Coliform	MPN/100ml	Absent	Absent	Absent	Absent in 10	0 mL Sample

N.B: AL – Agreeable

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Report No. - CEMC/ASL/020424/SW

Issued Date-02.04.2024

WASTE TEST REPORT

Name of Company : Ardent Steel Ltd.
Sample Description : Waste material
Date of Monitoring : 20.03.2024
Date of Receiving : 22.03.2024
Date of Analysis : 22.03.2024

Sample Collected by : Mr. B.K.Samantaray

Sampling material : Used Oil

ANALYSIS RESULT

Sl. No	Parameter	Unit of measurement	As per HWMR-2016 Schedule-V,Part-A,Max	Used Oil
1	Polychlorinated biphenyls (PCBs)	ppm	<2	ND
2	Cadmium+Chromium+Nickel (as Cd+Cr+Ni)	ppm	500	1.3
3	Lead (as Pb)	ppm	100	0.34
4	Polyaromatic Hydrocarbon	%	6	ND
5	Arsenic (as As)	ppm	5.0	< 0.001

^{*}ND-Not Detected, ppm-parts per million

END OF REPORT

Authorized Signatory

Votes:

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Environmental Laboratory

Laboratory Sea

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Environmental Studies (EIA & EMP),Monitoring, Forest Diversion Planning, DPR, Wildlife Management Plan, Hazardous & Safety Studies, RS&GIS, Baseline Survey, Hydrological & Geological Studies, Socio-economic Studies, DGPS & ETS Survey.

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^{*}The test parameter is within the standard limit



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Report No. - CEMC/ASL/020424/WW

Issued Date-02.04.2024

WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description: Waste WaterDate of Monitoring: 20.03.2024Date of Receiving: 22.03.2024Date of Analysis: 22.03.2024

Sample Collected by : Mr. Rabindranath Das.

Sample Location : ETP OUTLET

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard (a)	Testing Method	Result
1.	pH Value @ 25°C	-	6.5-9.0	APHA 4500 H ⁺ B	7.25
2.	Total Suspended Solids	mg/l	<100	APHA 2540 D	31.4
3.	B.O.D for 3 days @ 27°C	mg/l	<30	IS 3025(Part-44)	21
4.	C.O.D	mg/l	<250	APHA 5220 B	62
5.	Oil & grease	mg/l	<10	APHA 5520 B	<1

END OF REPORT

Authorized Signatory

Notes:

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Environmental Laboratory

Laboratory Seal

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E-mail- cemc_consultancy@yahoo.co.in, cemc122@gmail.com, website: www.cemc.in.

Laboratory At: Plot No. 800/1274, Johal, Pahal, Bhubaneswar-752101, Odisha, India, ,Mobile: 7752014842 E-mail: cemclab@yahoo.in



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Report No. - CEMC/ASL/020424/WW

Issued Date-02.04.2024

WATER TEST REPORT

Name of Company Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description Waste Water Date of Monitoring 20.03.2024 Date of Receiving 22.03.2024 Date of Analysis 22.03.2024

Sample Collected by Mr. Rabindranath Das.

Sample Location **STP INLET**

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Testing Method	Result
1.	pH Value @ 25°C	-	APHA 4500 H ⁺ B	6.78
2.	Total Suspended Solids	mg/l	APHA 2540 D	118
3.	B.O.D for 3 days @ 27°C	mg/l	IS 3025(Part-44)	148
4.	Faecal Coliform	MPN/100ml	IS 1622	>1600

END OF REPORT

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Environmenta Laboratory

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WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.

Sample Description: Waste WaterDate of Monitoring: 20.03.2024Date of Receiving: 22.03.2024Date of Analysis: 22.03.2024

Sample Collected by : Mr. Rabindranath Das.

Sample Location : STP OUTLET

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard (a)	Testing Method	Rresult
1.	pH Value @ 25°C	-	6.5-9.0	APHA 4500 H ⁺ B	7.08
2.	Total Suspended Solids	mg/l	<100	APHA 2540 D	25.4
3.	B.O.D for 3 days @ 27°C	mg/l	<30	IS 3025(Part-44)	26
4.	Faecal Coliform	MPN/100ml	<1000	IS 1622	41

END OF REPORT



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